

MANN+HUMMEL FM200 Oil Cleaning Centrifuge Maintenance Procedure

Applicable for the FM200-21//21PB/22/25/28 series Centrifuge Range

The MANN+HUMMEL FM200 Oil Cleaning Centrifuge should be cleaned at regular intervals ensuring that the thickness of the dirt deposit inside the rotor does not exceed approximately 35mm. This operation is normally carried out after a specified period of operational use and may be combined with other maintenance procedures.

Maintenance Procedure

1. Stop the flow of oil to the centrifuge by either stopping the engine or closing the centrifuge isolating valve (if fitted). Ensure the centrifuge has come to a complete stop before proceeding.

2. Remove the band clamp, unscrew the cover nut and remove the centrifuge cover assembly.

3. Allow the oil to drain out of the rotor assembly. This may be assisted by raising the rotor on the spindle. Withdraw the rotor assembly vertically upwards from the spindle. The rotor should be removed and replaced on the spindle with care in order to ensure that the rotor bearings are not damaged.

4. Secure the rotor assembly on the rotor disassembly tool (Part N°. 6906A). Unscrew the rotor cover nut and separate the rotor cover from the rotor body.

5. Remove the standtube.

6. Remove sludge deposits from the inside of the rotor cover using a spatula. Clean the rotor components using a suitable cleaning fluid. Ensure that all rotor components (including the two nozzles located in the rotor body), are thoroughly cleaned and free from
- debris before reassembly.

7. Examine the rotor assembly O ring for damage and renew if necessary (Kit N°. 0787A)

8. Fit a new paper insert (Part N°. 3220A) into the rotor cover.

9. Reassemble the rotor assembly ensuring that the rotor cover slot and rotor body pin are aligned. **Do not interchange rotor covers.**

10. Replace the rotor on the spindle and check that the rotor spins freely.

11. Examine the centrifuge body O ring for damage and renew if necessary (Kit N°. 0787A)

12. Replace the centrifuge cover and fasten the centrifuge cover nut hand tight.

13. Replace the band clamp and tighten hand tight. The band clamp must be securely fitted during operation of the centrifuge.

14. With the centrifuge running, check all joints for leaks.

Important Notes

The Mann+Hummel Oil Cleaning Centrifuge is designed to provide extended service without the need to replace major components. However, after extended periods of operation wear and damage to the centrifuge spindle and rotor assembly may become evident. For this reason it is recommended that the centrifuge spindle and rotor assembly bearings are visually inspected for damage and wear during the cleaning process. If excessive wear or bearing play is evident, the rotor assembly and/or the centrifuge body assembly should be replaced.

All FM200 centrifuge assemblies are fitted with a cut off valve (C.O.V.), which is located in the filter body. The C.O.V. is designed to protect the engine by stopping the supply of lube oil to the centrifuge at start-up and during periods when the oil pressure is below the C.O.V. rating. This item is intended to provide maintenance free operation for extended periods and should only be disassembled and inspected for damage if a problem becomes evident.

Maintenance Action

Every Oil Drain Interval:

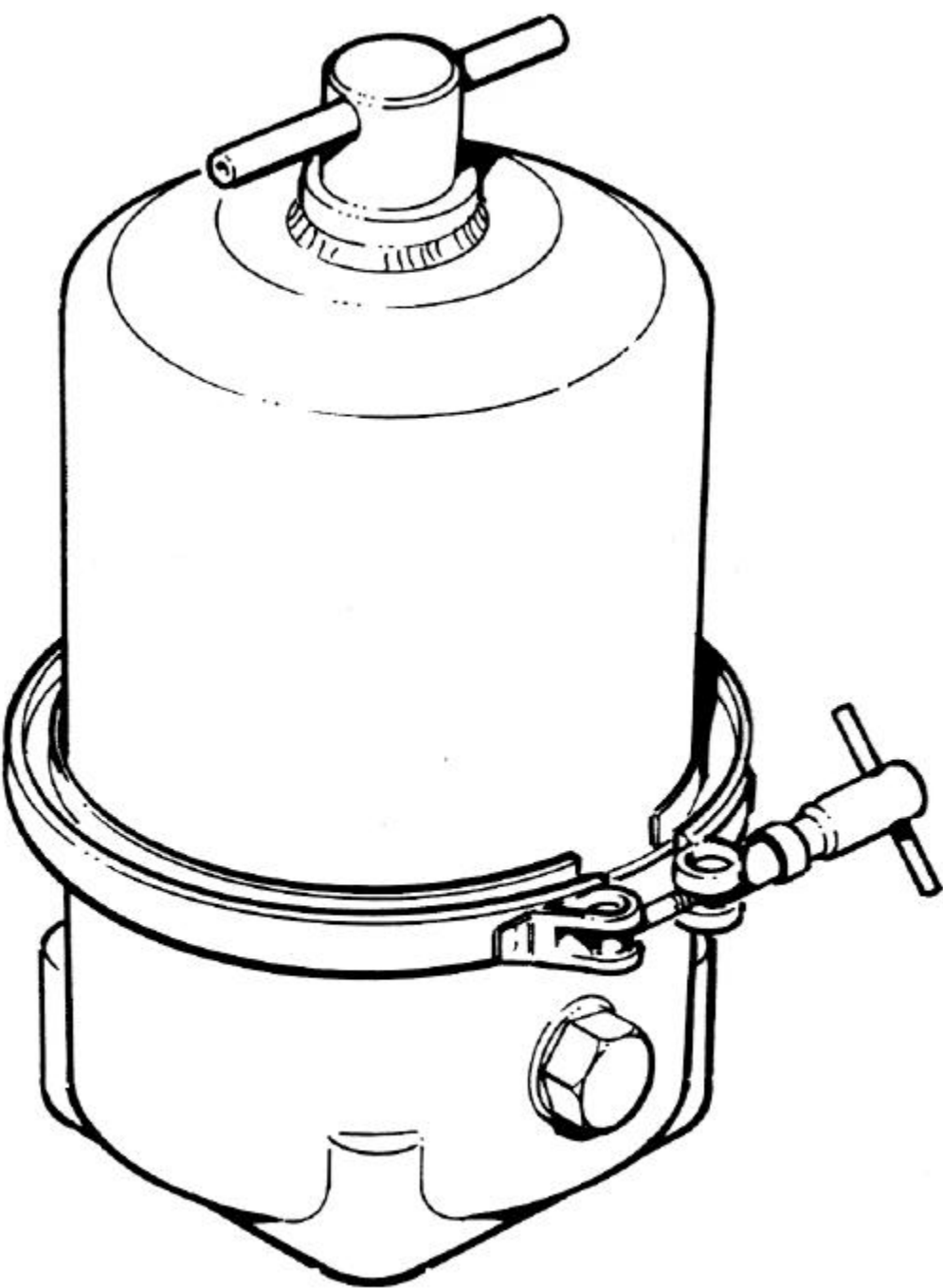
- Clean Rotor Assembly / Replace Paper Insert (Part N°. 3220A)
- Inspect Centrifuge Body O Ring & Rotor Body O Ring. Replace if Damaged (Kit N°. 0787A)
- Check Cover Nut O Ring for leaks and replace if necessary (Kit N°. 0787A).
- Inspect Rotor Bearings for wear and replace Rotor Body Assembly if necessary
- Inspect Spindle for wear and replace Centrifuge Body Assembly if necessary

Engine Overhaul:

- Replace Centrifuge

Please note that this should be used as a guide only. Maintenance intervals for the centrifuge are dependent on a number of factors and differ with engine type and operational environment.

OIL CONDITIONING SYSTEMS
SPARE PARTS LIST



FM200 - 21/21PB/22/25/28 SERIES

Spare Parts List

FM200	PART No.	QTY	FM200-21 (01197A)	FM200-21PB (01276A)	FM200-22 (01198A)	FM200-25 (01199A)	FM200-28 (01200A)
CUT OFF VALVE RATING (BAR)			2.5	2.5	2.1	2.5	1.5
OIL INLET THREAD SPEC.			1/2" BSP	1/2" BSP	7/8" UNF	M22 x 1.5	M22 x 1.5

BODY ASSEMBLY	02118A	1	●	●			
	02107A	1			●		
	02119A	1				●	
	02120A	1					●

ROTOR ASSEMBLY	0429A	1	●		●	●	●
	04116A	1		●			
NOZZLE	4904B	2	●	●	●	●	●
BEARING TUBE ASSEMBLY	0536A	1	●		●	●	●
BEARING TUBE ASSEMBLY	05114A	1		●			
STAND TUBE	3136A	1	●	●	●	●	●
CIRCLIP	1218P	1	●	●	●	●	●
PIN	1021P	1	●	●	●	●	●
ROTOR COVER NUT	1847A	1	●	●	●	●	●
PAPER INSERT	3220A	1	●	●	●	●	●

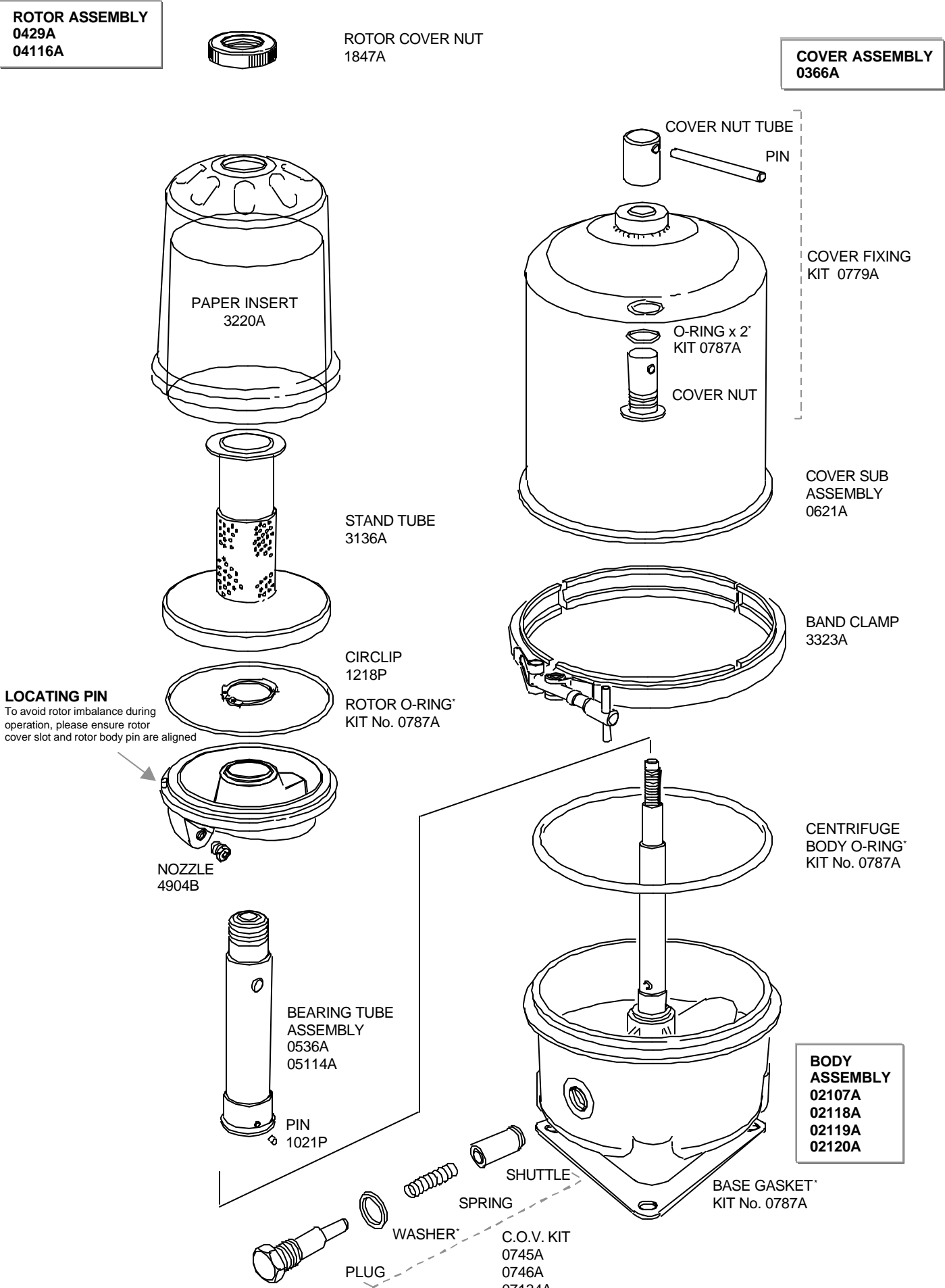
COVER ASSEMBLY	0366A	1	●	●	●	●	●
COVER SUB-ASSEMBLY	0621A	1	●	●	●	●	●

BAND CLAMP	3323A	1	●	●	●	●	●
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FM200 KITS	PART No.	QTY	FM200-21 (01197A)	FM200-21PB (01276A)	FM200-22 (01198A)	FM200-25 (01199A)	FM200-28 (01200A)
CUT OFF VALVE KIT	0745A	1	●	●		●	
CUT OFF VALVE KIT	0746A	1			●		
CUT OFF VALVE KIT	07134A	1					●
COVER NUT FIXING KIT	0779A	1	●	●	●	●	●
SEALS KIT	0787A	1	●	●	●	●	●

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*SEALS KIT (0787A) COMPRISES OF: C.O.V. WASHER, CENTRIFUGE BODY O-RING, ROTOR O-RING, COVER O-RING X 2 & BASE GASKET